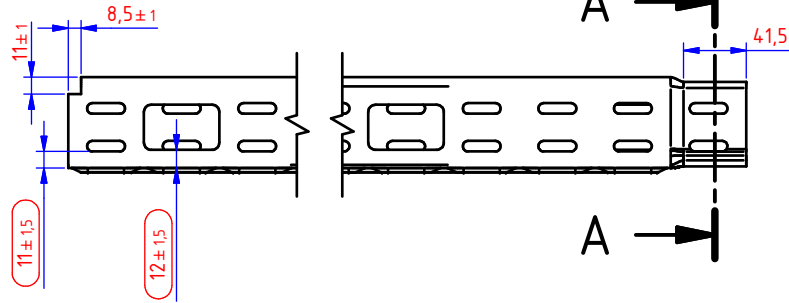
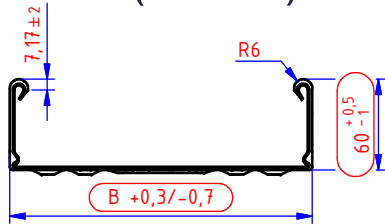


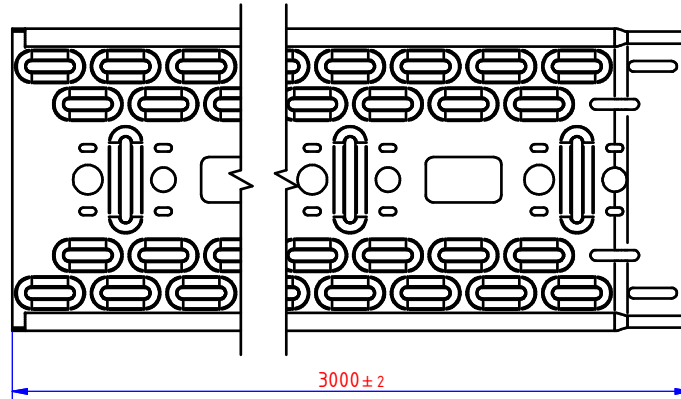
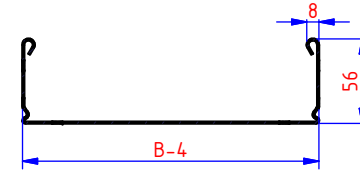
Folded part:

Tolerance table acc. ISO 2768-1 medium					
	NOMINAL DIMENSION				
	0.5 to 6	above 6 to 30	above 30 to 120	above 120 to 400	above 400 to 1000
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8

B-B (1 : 5)



A-A (1 : 5)



QUALITY APPROVED

Ref.	B
KBSMI60.075.100	75
KBSMI60.100.100	100
KBSMI60.150.100	150
KBSMI60.200.100	200
KBSMI60.300.100	300

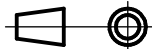
Material thickness: 1,00mm $\pm 10\%$

X.X = Inspection Dimension

Ⓚ Quality check: Joining of 2 trays

Ref.	KBSM(I)60.---.100	Name
Drawn	Luc Aelvoet	Cable tray machine construction interl. ends
Date	28/09/2010	[KBSMI60.200.100]

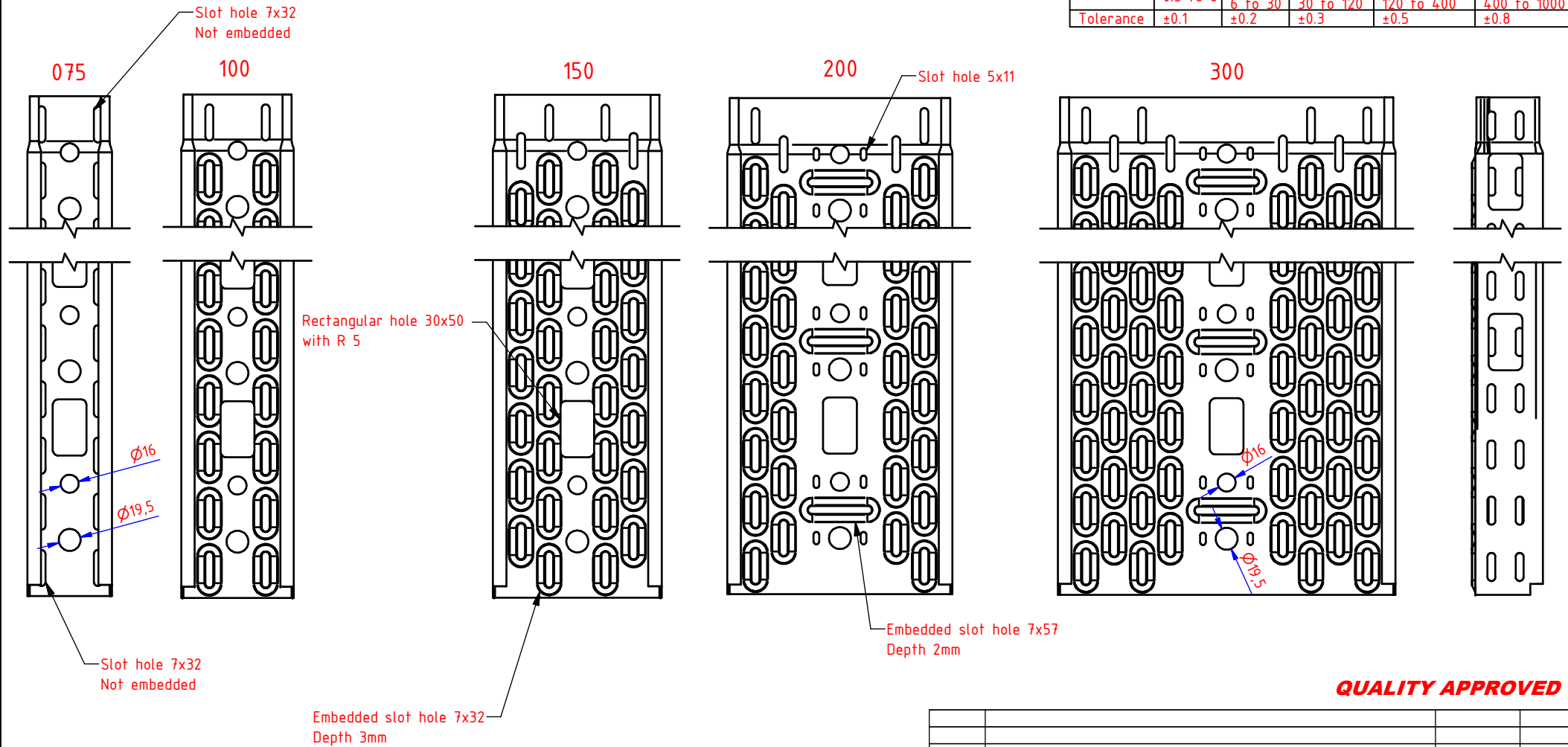
Material:	Tolerance:	Standard:	I.S.O. SYMBOL	
1.0226 (DX51 Pregalva.)	ISO 2768-1 M			



Number	Edition	Description of the modification	Date	By		
VERGOKAN			Scale:	Adapt drawing exclusively with CAD		
			1 : 5			
			DRAWING NUMBER		FORM	P. 1
			45806		A4	6 P.
Meersbloem Melden 16 9700 Oudenaarde		Tel: 055/31.83.35 Fax: 055/31.43.88				

Folded part:

Tolerance table acc. ISO 2768-1 medium					
	NOMINAL DIMENSION				
	0.5 to 6	above 6 to 30	above 30 to 120	above 120 to 400	above 400 to 1000
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8



QUALITY APPROVED

X.X = Inspection Dimension

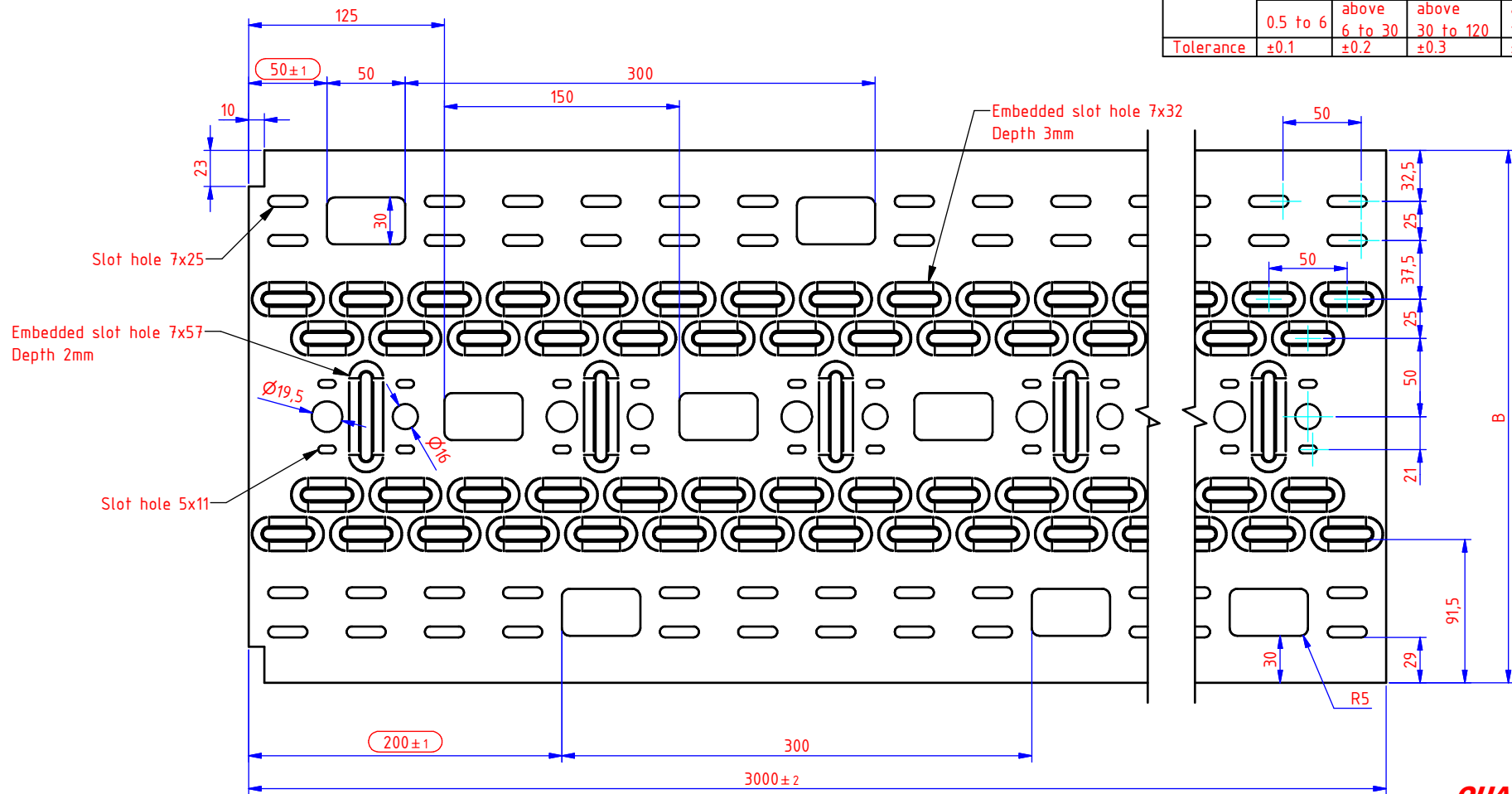
Ref.	KBSM(I)60.---.100	Name	
Drawn	Luc Aelvoet	Cable tray machine construction interl. ends [KBSM160.200.100]	
Date	28/09/2010		
Material:		Tolerance:	Standard:
1.0226 (DX51 Pregalva.)		ISO 2768-1 M	I.S.O. SYMBOL



Number	Edition	Description of the modification	Date	By
		Scale:	Adapt drawing exclusively with CAD	KBAAN
		1 : 5		P. 2
Meersbloem Melden 16 9700 Oudenaarde			Tel: 055/31.83.35 Fax: 055/31.43.88	DRAWING NUMBER 45806
			FORM A4	6 P.

Flat pattern:

Tolerance table acc. ISO 2768-1 medium					
	NOMINAL DIMENSION				
	0.5 to 6	above 6 to 30	above 30 to 120	above 120 to 400	above 400 to 1000
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8



QUALITY APPROVED

Ref.	B
KBSMI60.075.100	215
KBSMI60.100.100	240
KBSMI60.150.100	290
KBSMI60.200.100	340
KBSMI60.300.100	440

X.X = Inspection Dimension

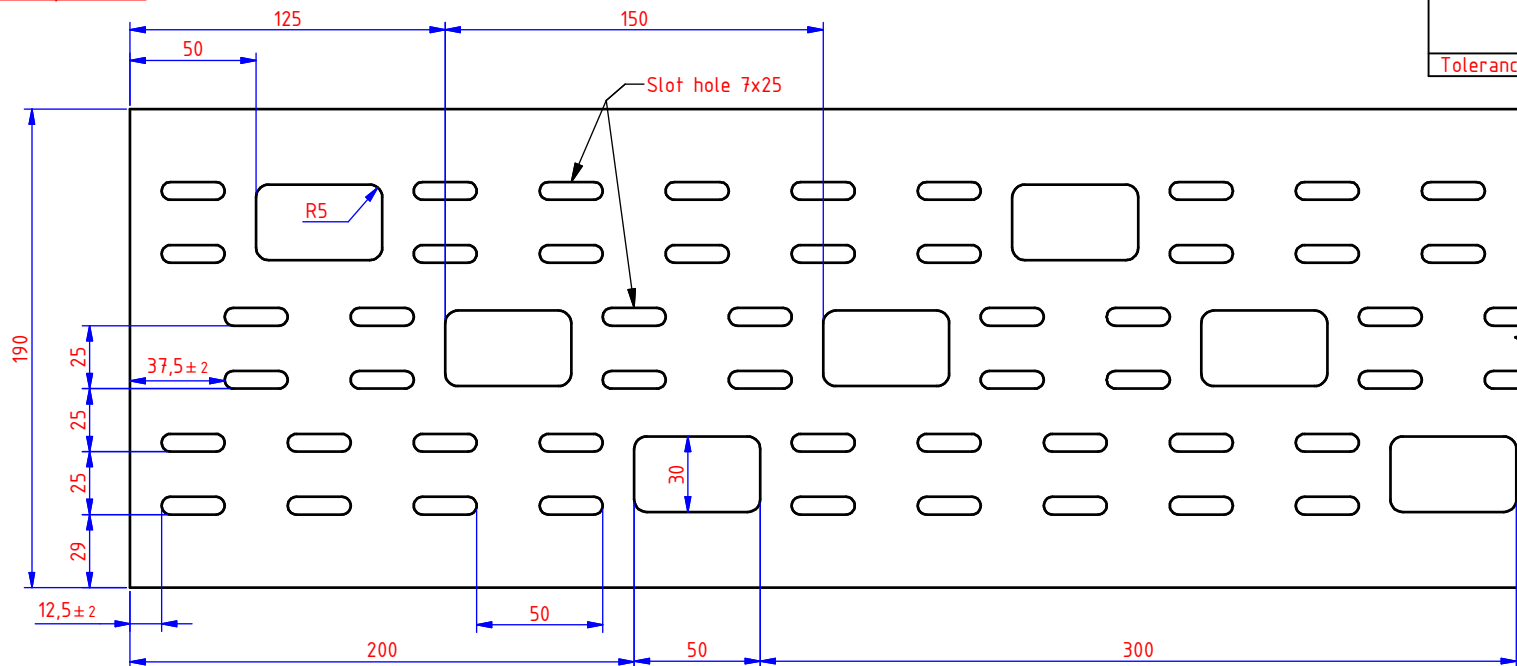
Ref.	KBSM(I)60.---.100	Name
Drawn	Luc Aelvoet	Cable tray machine construction interl. ends
Date	28/09/2010	[KBSMI60.200.100]

Material:	Tolerance:	Standard:	I.S.O. SYMBOL
1.0226 (DX51 Pregalva.)	ISO 2768-1 M		

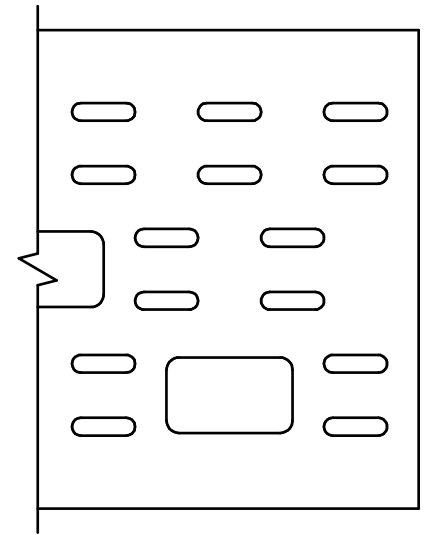
Number	Edition	Description of the modification	Date	By
			Scale:	Adapt drawing exclusively with CAD
			1 : 4	
			DRAWING NUMBER	FORM
			45806	A4
				P. 3
				6 P.

Meersbloem Melden 16 Tel: 055/31.83.35
9700 Oudenaarde Fax: 055/31.43.88

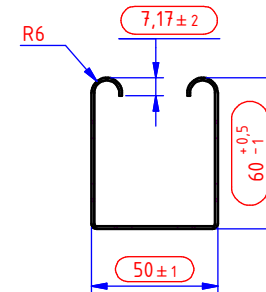
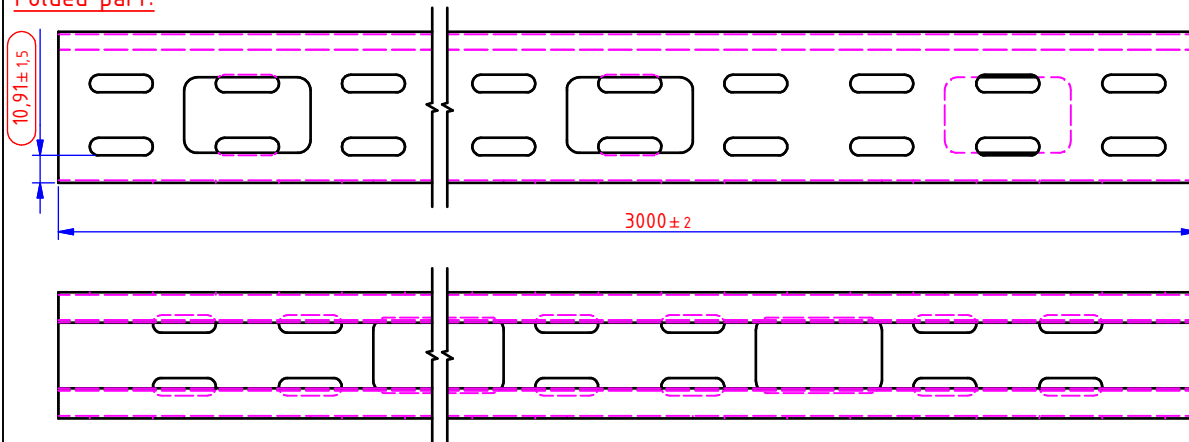
Flat pattern:



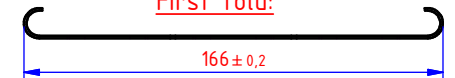
Tolerance table acc. ISO 2768-1 medium					
	NOMINAL DIMENSION				
	0.5 to 6	above 6 to 30	above 30 to 120	above 120 to 400	above 400 to 1000
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.8



Folded part:



First fold:



Let op: plooi de bramen naar binnen.
Warning: keep the burs inside the tray.

QUALITY APPROVED

Material thickness: 1,00mm $\pm 10\%$

X.X = Inspection Dimension

Ref.	KBSM(I)60.---.100	Name	
Drawn	Luc Aelvoet	Cable tray machine construction interl. ends [KBSM60.050.100]	
Date	28/09/2010		
Material:		Tolerance:	Standard:
1.0226 (DX51 Pregalva.)		ISO 2768-1 M	I.S.O. SYMBOL



Number	Edition	Description of the modification					Date	By
VERGOKAN					Scale:	Adapt drawing exclusively with CAD		
					1 : 3			KBAAN
Meersbloem Melden 16 9700 Oudenaarde					DRAWING NUMBER 45806		FORM A4	P. 4
							Fax: 055/31.43.88	