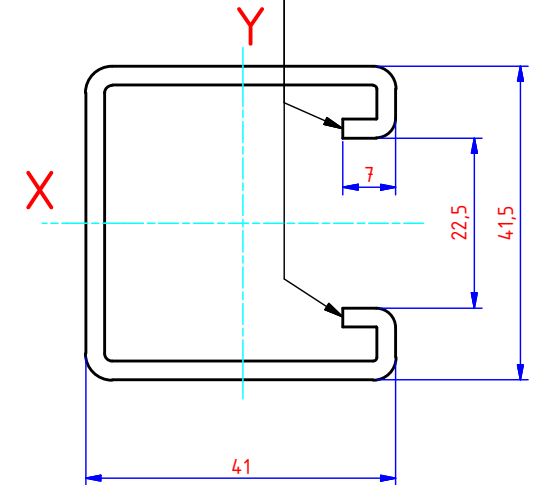


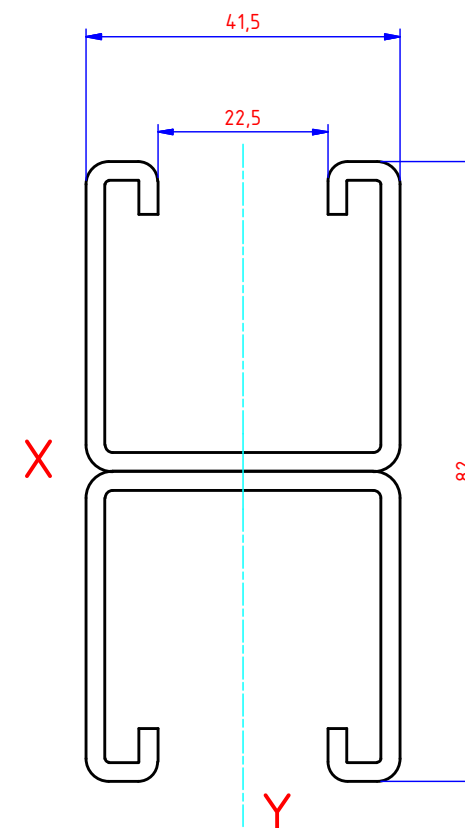
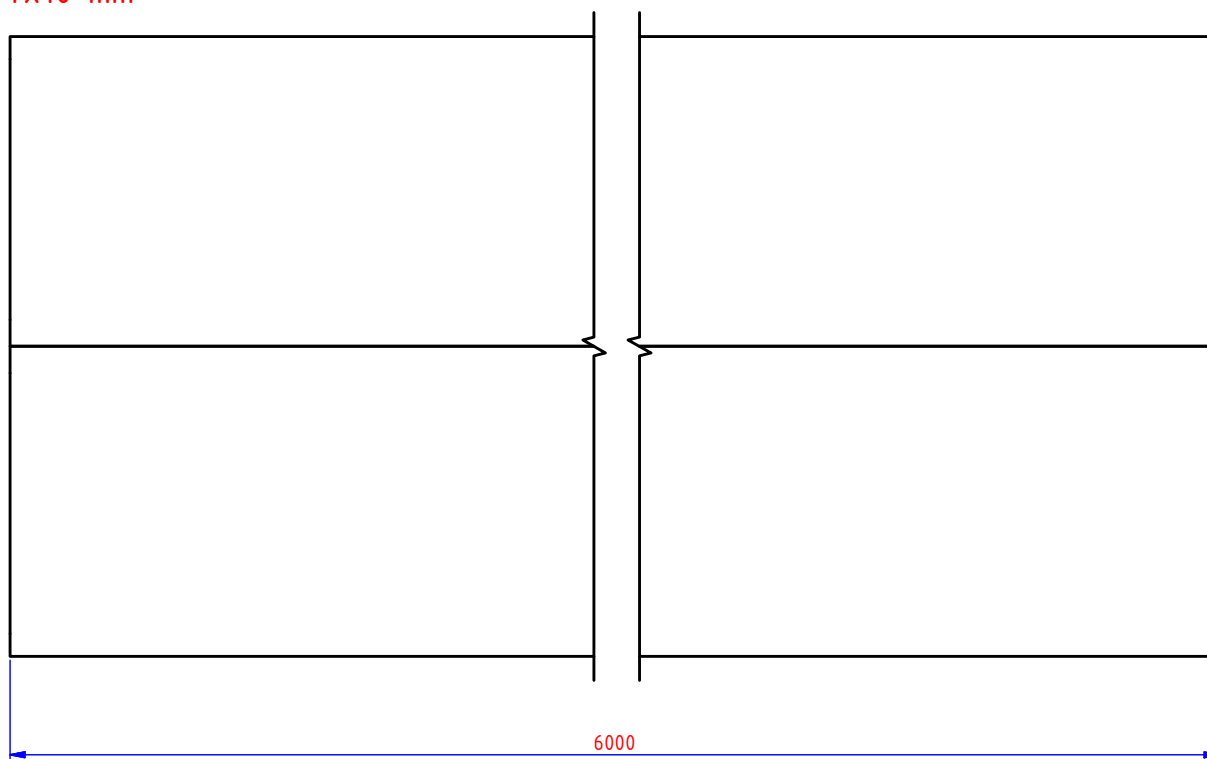
$$W_y = 2.97 \times 10^3 \text{ mm}^3$$


Material thickness: 2,50 mm±10%

E	Add dim on flat surface (PCS 26/11/2014 - LA)	26/11/2014	LA
D	Aanpassing bemating en tolerantie MP 41x21x150 naar MPCL afmetingen	10/10/2011	notepa
C	Lassen toevoegen aan DGL profiel (Zie WF MP 41x41x2.50x6 DGL 06 dec 2010)	17/12/2010	
B	Op uiteinde niet meer in sleufgaten kappen (zie WF MP 41x____ 31 mei 2010)	31/05/2010	
A	Aanbrengen kartelingen voor glijmoer	27/05/2004	
er	Edition	Description of the modification	Date By

5	A	Op de tekening toevoegen van vergoeken (zie bijl. 1) (31 mei 2004)	27/05/2004		
Number	Edition	Description of the modification	Date	By	
		Scale:	Adapt drawing exclusively with CAD		
		1 : 1			
		DRAWING NUMBER		FORM	P. 5
		44023		A4	9 p.

$I_x = 368.45 \times 10^3 \text{ mm}^4$
 $I_y = 189.75 \times 10^3 \text{ mm}^4$
 $W_x = 8.98 \times 10^3 \text{ mm}^3$
 $W_y = 9.14 \times 10^3 \text{ mm}^3$



NOT FOR PRODUCTION
 Material thickness: 2,50mm $\pm 10\%$

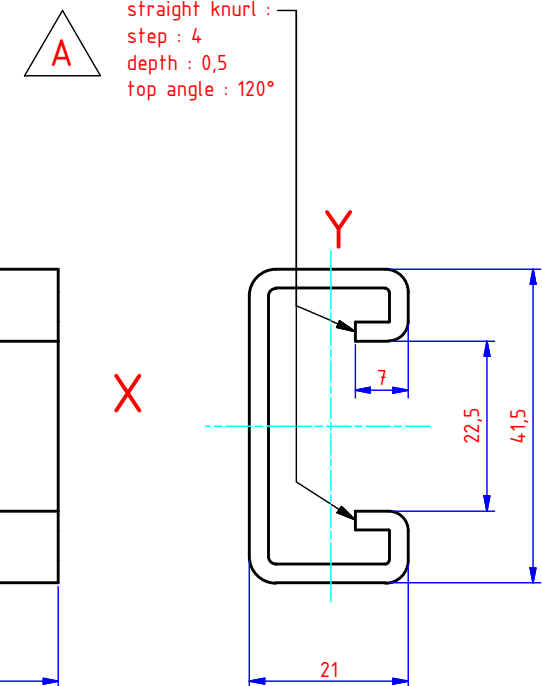
Product type		
Ref.	Material	Perfo 28x14
HDMP41.41.250.6DG	1.0332 (DD11 hot dip)	no
MP41.41.250.6DG	1.0226 (DX51 Pregalva.)	no

Ref.	MP41.---	Name	Assembly profile [MP41.41.250.6DG]	
Drawn	Paul Note			
Date	15/01/1998			
Material:	Tolerance:	Standard:	I.S.O. SYMBOL	
See material table	-			

5	A	Aanbrengen kartels voor glijmoer	27/05/2004	By
Number	Edition	Description of the modification	Date	
E		add spot welding, remove MIG welding (PCS 26/11/2014 - LA)	26/11/2014	LA
D		Aanpassing bemating en tolerantie MP 41x21x1.50 naar MPCL afmetingen	10/10/2011	notepa
C		Lassen toevoegen aan DGL profiel (Zie WF MP 41x41x2.50x6 DGL 06 dec 2010)	17/12/2010	
B		Op uiteinde niet meer in sleufgaten kappen (zie WF MP 41x___ 31 mei 2010)	31/05/2010	
5	A	Aanbrengen kartels voor glijmoer	27/05/2004	By
			Scale:	Adapt drawing exclusively with CAD
			1 : 1	MONT
			DRAWING NUMBER	FORM
			44023	A4
			P. 6	9 P.

VERGOKAN

Meersbloem Melden 16
 9700 Oudenaarde
 Tel: 055/31.83.35
 Fax: 055/31.43.88

$$\begin{aligned} I_x &= 56.23 \times 10^3 \text{ mm}^4 \\ I_y &= 11.01 \times 10^3 \text{ mm}^4 \\ W_x &= 2.71 \times 10^3 \text{ mm}^3 \\ W_y &= 0.99 \times 10^3 \text{ mm}^3 \end{aligned}$$


E	Add dim on flat surface (PCS 26/11/2014 - LA)	26/11/2014	LA	
D	Aanpassing bemating en tolerantie MP 4x12x150 naar MPCL afmetingen	10/10/2011	notepa	
C	Lassen toevoegen aan DGL profiel (Zie WF MP 4x4x12.50x6 DGL 06 dec 2010)	17/12/2010		
B	Op uiteinde niet meer in sleufgaten kappen (zie WF MP 4'x___ 31 mei 2010)	31/05/2010		
5	A	Aanbrengen kartelingen voor glijmoer	27/05/2004	
Number	Edition	Description of the modification	Date	By
VERGOKAN		Scale:	Adapt drawing exclusively with CAD	
		1 : 1		MONT
Meersbloem Melden 16 9700 Oudenaarde		Tel: 055/31.83.35 Fax: 055/31.43.88	DRAWING NUMBER 44023	FORM A4
			P. 7	9 p.

Perforated :

$$I_x = 37.9 \times 10^3 \text{ mm}^4$$

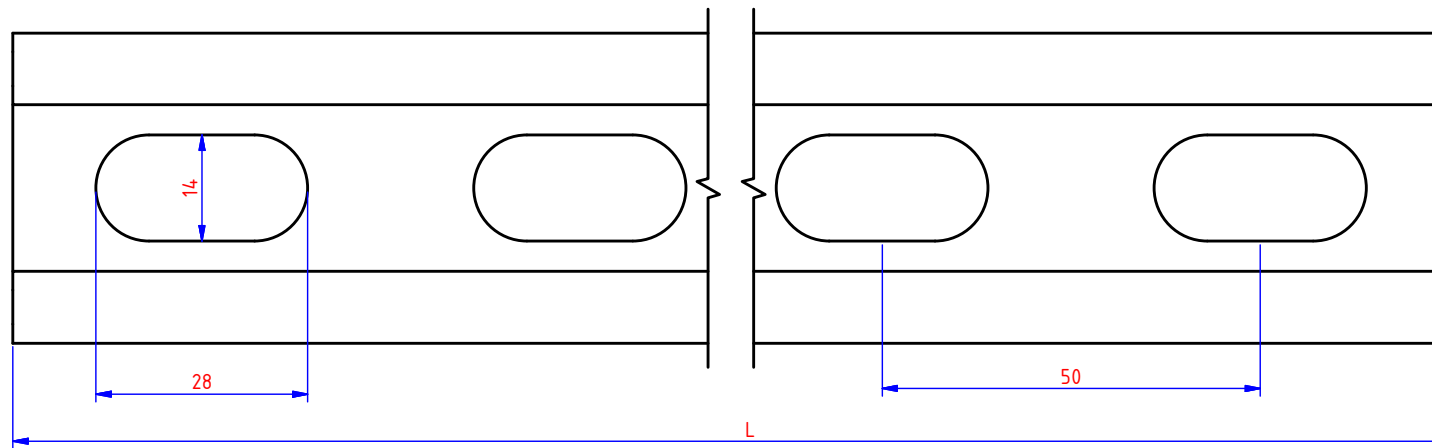
$$I_y = 8.07 \times 10^3 \text{ mm}^4$$

$$W_x = 1.83 \times 10^3 \text{ mm}^3$$

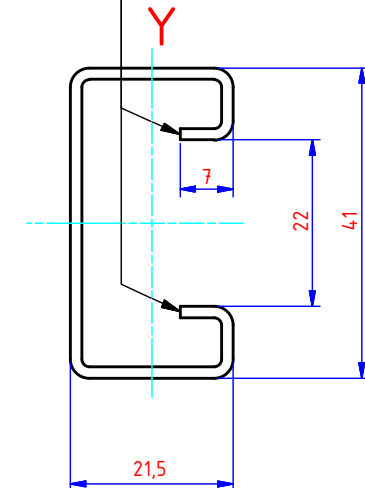
$$W_y = 0.75 \times 10^3 \text{ mm}^3$$



straight knurl :
step : 4
depth : 0,5
top angle : 120°



X



NOT FOR PRODUCTION
Material thickness: 1,50 mm±10%

Reference	material	Length "L"
MP41.21.150.3S	1.0226 (DX51 Pregalva.)	3000

Ref.	MP41.---	Name
Drawn	Paul Note	Assembly profile
Date	15/01/1998	[MP41.21.150.3S]

Material:	Tolerance:	Standard:	I.S.O. SYMBOL
See material table	-		

5	A	Aanbrengen kartelingen voor glijmoer	27/05/2004	By
Number	Edition	Description of the modification	Date	
E		Add dim on flat surface (PCS 26/11/2014 - LA)	26/11/2014	LA
D		Aanpassing bemating en tolerantie MP 41x21x150 naar MPCL afmetingen	10/10/2011	notepa
C		Lassen toevoegen aan DGL profiel (Zie WF MP 41x41x2.50x6 DGL 06 dec 2010)	17/12/2010	
B		Op uiteinde niet meer in sleufgaten kappen (zie WF MP 41x___ 31 mei 2010)	31/05/2010	
VERGOKAN				
Meersbloem Melden 16 9700 Oudenaarde		Tel: 055/31.83.35 Fax: 055/31.43.88		
Scale:		Adapt drawing exclusively with CAD		
1 : 1				MONT
DRAWING NUMBER		FORM		P. 8
44023		A4		9 P.